

# CATALOG OF REPLACEMENT PARTS

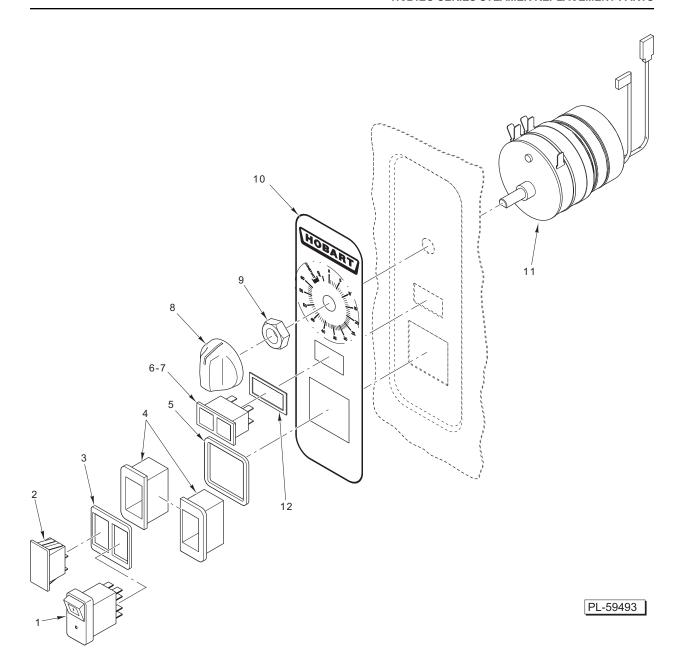


# HC24EO SERIES CONNECTIONLESS STEAMER

ML-136008 HC24EO3 ML-136009 HC24EO5

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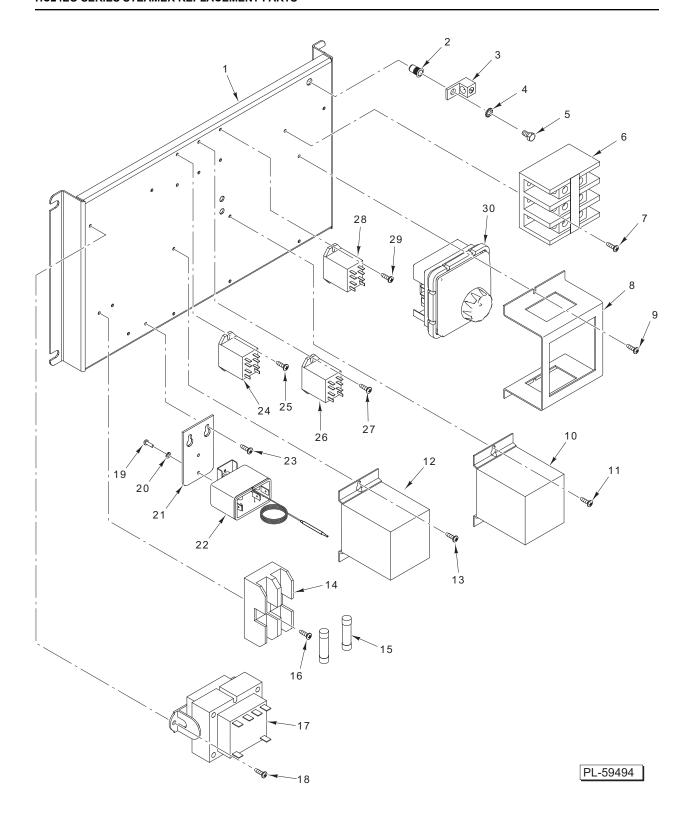
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# **CONTROLS**

ILLUS. PL-59493	PART NO.	NAME OF PART	AMT.
1	00-855677-00001	Switch – On/Off (Lighted)	1
2	00-856680-00001	Plug – Switch Hole	1
3	00-855795-00001	Gasket – Switch	1
4	00-855794-00001	Bezel – Switch	2
5	00-855796-00001	Gasket – Bezel	1
6	00-856679-00001	Light – Indicating Assy.	1
7	00-856680-00001	Plug – Blank Assy.	1
8	00-856773-00001	Knob – Timer	1
9	00-854693-00001	Shaft – Rotary Seal	1
10	00-856772-00002	Overlay – Control (Hobart)	1
11	00-856621-00001	Timer – Mechanical	1
12	00-856678-00001	Gasket	1

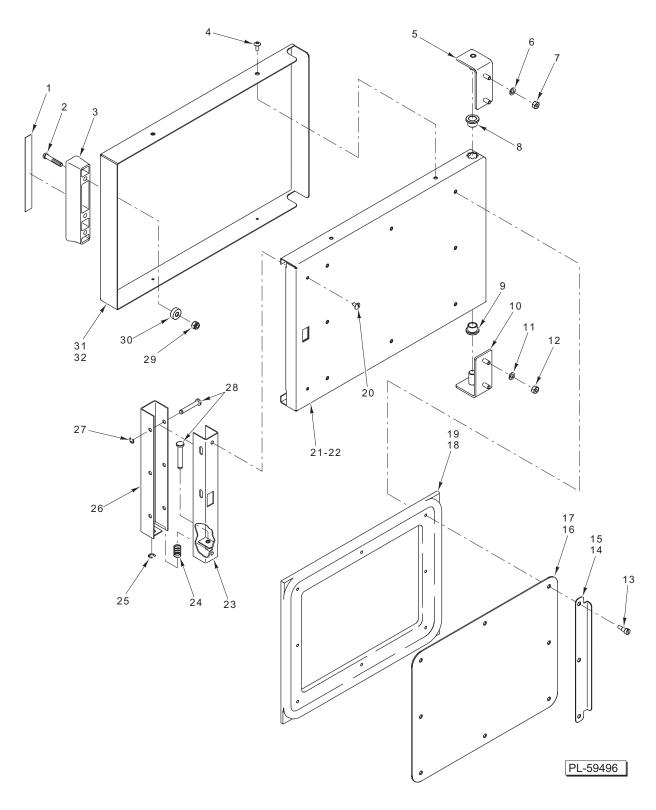
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**ELECTRICAL COMPONENTS** 

# **ELECTRICAL COMPONENTS**

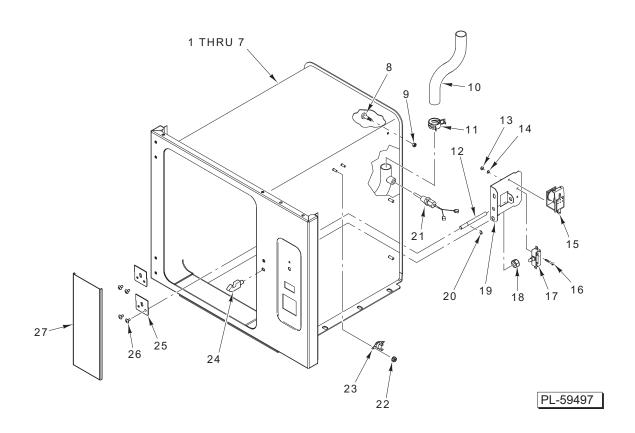
ILLUS. PL-59494	PART NO.	NAME OF PART	AMT
1	00-857571-00001	Plate – Mounting	1
2	00-328479-00002	Nut – Insert	1
3	00-118544-00002	Lug – Ground	1
4	WL-014-07	Lockwasher #10 External	1
5	SC-120-23	Mach. Screw 10-24 x 3/8 Hex Hd.	1
6	00-410472-00008	=	
7	SD-019-29	Self-Tapping Screw 6-20 x 1/2 Phil. Pan Hd., Type B	2
8	00-857573-00001		
9	SD-019-29	Self-Tapping Screw 6-20 x 1/2 Phil. Pan Hd., Type B	2
10	00-840115	Contactor (25 Amp.)	
11	SD-019-29	Self-Tapping Screw 6-20 x 1/2 Phil. Pan Hd., Type B	2
12	00-840115	Contactor (25 Amp.)	
13	SD-019-29	Self-Tapping Screw 6-20 x 1/2 Phil. Pan Hd., Type B	2
14	00-855028-00001		
15	00-423986-00001	Fuse – Power (KTX-R-3)	
16	SD-019-29	Self-Tapping Screw 6-20 x 1/2 Phil. Pan Hd., Type B	
17	00-294500-00033		
18	SD-019-29	Self-Tapping Screw 6-20 x 1/2 Phil. Pan Hd., Type B	
19	SC-113-10	Mach. Screw 4-40 x 3/8 Phil. Pan Hd	
20	WL-003-09	Lockwasher #6 Helical	
21	00-857639-00001	3	
22	00-857637-00001	Thermostat – High Limit Temperature	
23	SD-019-29	Self-Tapping Screw 6-20 x 1/2 Phil. Pan Hd., Type B	
24	00-416535-00006		
25	SD-019-29	Self-Tapping Screw 6-20 x 1/2 Phil. Pan Hd., Type B	
26	00-416535-00006	/	
27	SD-019-29	Self-Tapping Screw 6-20 x 1/2 Phil. Pan Hd., Type B	
28	00-416535-00006	/	
29	SD-019-29	Self-Tapping Screw 6-20 x 1/2 Phil. Pan Hd., Type B	
30	00-857578-00001	Controller – Temperature	1



DOOR

# **DOOR**

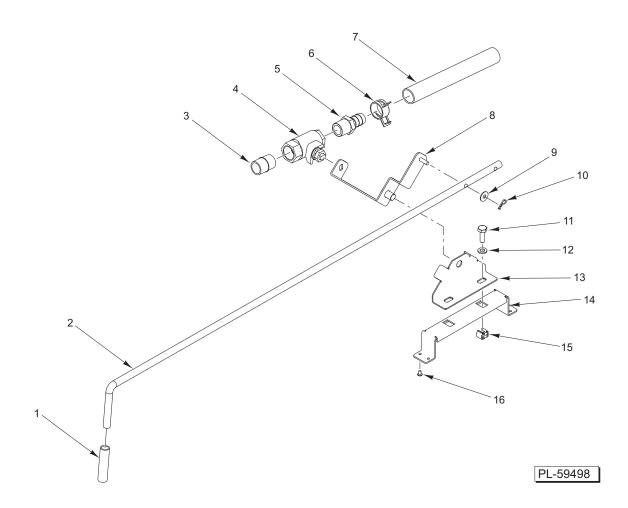
ILLUS. PL-59496	PART NO.	NAME OF PART	AMT
1	00-855288-00001		1
2	SC-120-70	Cap Screw 1/4-20 x 15/8 Hex Socket Hd	2
3	00-855287-00001	Handle – Door	
4	SC-066-20	Mach. Screw 10-32 x <sup>1</sup> / <sub>2</sub> Phil. Pan Hd	4
5	00-855521-00001	Hinge Assy. – Door (Top)	1
6	WL-006-17	Lockwasher 1/4 Helical	2
7	NS-046-38	Nut 1/4-20 Hex (SST)	2
8	00-817643	Bearing – Flanged	1
9	00-817643	Bearing – Flanged	1
10	00-855521-00002	Hinge Assy. – Door (Bottom)	1
11	WL-006-17	Lockwasher 1/4 Helical	2
12	NS-046-38	Nut 1/4-20 Hex (SST)	2
13	00-855597-00002	Screw 10-32 x 5/16 Slotted (SST)	3
14	00-855714-00001	Gasket – Door Guard (3 Pan)	1
15	00-855714-00002	Gasket – Door Guard (5 Pan)	1
16	00-855285-00001	Gasket Retainer – Door (3 Pan)	1
17	00-855285-00002	Gasket Retainer – Door (5 Pan)	
18	00-857085-00001	Gasket – Door (3 Pan)	1
19	00-857085-00002	Gasket – Door (5 Pan)	1
20	SC-053-05	Mach. Screw 10-24 x 3/8 Slotted Truss Hd.	2
21	00-855581-00001	Door – Inner (3 Pan)	1
22	00-855581-00002	Door – Inner (5 Pan)	1
23	00-855583-00001	Bracket – Door Latch	1
24	00-855298-00001	Latch Spring – Door	1
25	RR-006-22	Ring – Retaining (1/4 In.)	1
26	00-855585-00001	Latch Actuator – Door	1
27	RR-006-22	Ring – Retaining (1/4 In.)	3
28	00-855590-00002	Pin – Clevis 1.525 In. Lg.	4
29	NS-048-63	Stop Nut 1/4-20 Special	2
30	00-855290-00001	Bearing – Door Handle	2
31	00-855580-00001	Door – Outer (3 Pan)	1
32	00-855580-00002	Door – Outer (5 Pan)	1



# **COMPARTMENT**

#### COMPARTMENT

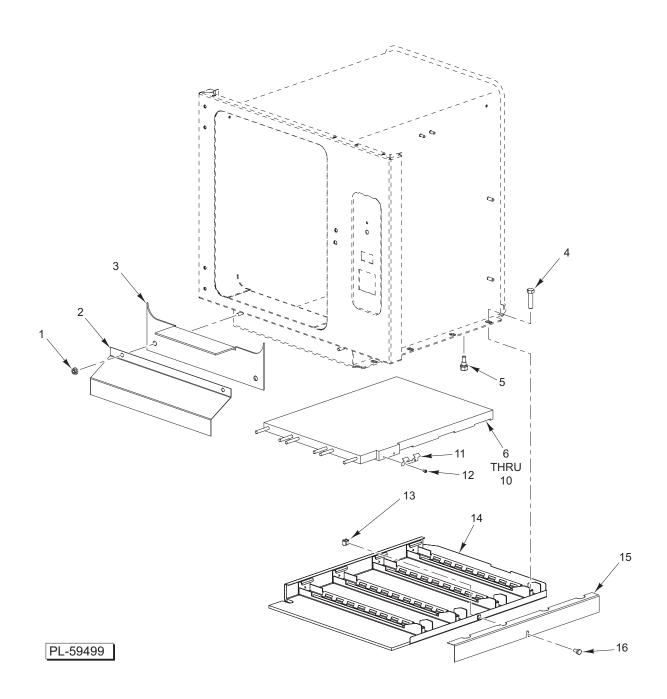
LLUS. PL-59497	PART NO.	NAME OF PART	AMT.
1	00-857555-00001	Compartment (3 Pan)	1
2	00-857569-00001	Compartment (5 Pan)	
3	00-857601-00001	Insulation – Rear (3 Pan)	
4	00-857602-00001	Insulation – Rear (5 Pan)	1
5	00-857553-00001	Wrap – Insulation (3 Pan)	1
6	00-857554-00001	Wrap – Insulation (5 Pan)	1
7	00-557598	Tape – Aluminum Foil	AR
8	00-855337-00001	Shoulder Screw 10-32 Slotted	4
9	NS-049-09	Nut Assy. 10-32 (SST)	8
10	00-557477	Hose 1 In. (Green).	AR
11	00-557847	Clamp – Hose	2
12	00-855307-00001	Actuator Rod – Door	1
13	NS-011-07	Nut 6-32 Hex (SST)	2
14	WL-014-03	Lockwasher #6 External	2
15	00-411499-00004	Buzzer (115 V.)	
16	SC-021-12	Mach. Screw 6-32 x 1 Slotted Rd. Hd	1
17	00-842049	Switch – Door	1
18	NS-015-13	Nut 3/8-16 Hex (SST)	
19	00-855308-00001	Actuator Bracket – Door	1
20	RR-006-22	Ring – Retaining	2
21	00-857610-00001	Probe – Temperature	1
22	NS-044-09	Nut Assy. 10-24	
23	00-857603-00001	Thermostat – Hold	1
24	00-855586-00001	Bullet – Door	1
25	00-857574-00001	Mount – Baffle	2
26	SC-066-22	Mach. Screw 10-32 x 3/8 Phil. Truss Hd. (SST)	4
27	00-857577-00001	Baffle Assy. – Exhaust	1
	00-855355-00001	Rack – Wire (3 Pan)	AR
	00-855355-00002	Rack – Wire (5 Pan)	AR



# **DRAIN ASSEMBLY**

#### **DRAIN ASSEMBLY**

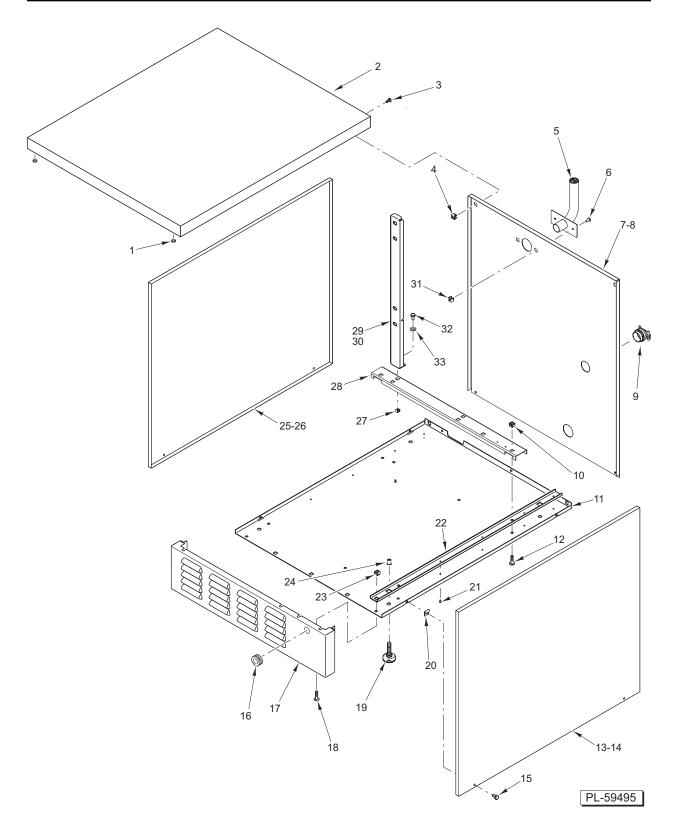
ILLUS. PL-59498	PART NO.	NAME OF PART	AMT
1	00-856736-00001	Cap – Handle	1
2	00-856729-00001	Handle – Drain	1
3	FP-040-42	Pipe 1/2 In. x 11/8 TBE (Brass)	1
4	00-881161	Valve – Ball	1
5	FP-087-39	Fitting – Hose	
6	00-557845	Clamp – Hose (24mm)	
7	00-557475	Hose – 5/8 In. (Blue)	AR
8	00-857560-00001	Lever – Drain	1
9	WS-029-45	Washer	1
10	00-855729-00001	Pin – Cotter	1
11	SC-041-01	Cap Screw 1/4-20 x 3/4 Hex Hd. (SST)	
12	WL-006-17	Lockwasher 1/4 Helical	2
13	00-857561-00001	Pivot – Drain	
14	00-857562-00001	Spacer – Drain Pivot	1
15	NS-049-13	Insert	2
16	RS-030-08	Rivet 1/8 In.	4



# **HEATER ELEMENT AND SHIELDS**

## **HEATER ELEMENT AND SHIELDS**

ILLUS. PL-59499	PART NO.	NAME OF PART	AMT
1	NS-038-04	Lock Nut 1/4-20	2
2	00-857565-00001	Heat Shield – Front	
3	00-857589-00001	Insulation – Front	1
4	SC-041-32	Cap Screw 3/8-16 x 11/2 Hex Hd. (SST)	4
5	00-857636-00001	Thermostat – Low Water	1
6	00-857579-00001	Element – Heater (208/240 V.) (3 Pan)	1
7	00-857579-00002	Element – Heater (208 V.) (5 Pan)	
8	00-857579-00003	Element – Heater (240 V.) (5 Pan)	
9	00-857579-00004	Element – Heater (480 V.) (5 Pan)	1
10	00-819643-00002	Silicone – Heatsink 13 <sup>1</sup> / <sub>2</sub> Oz.	2
11	00-857638-00001	Clamp – Capillary Bulb	1
12	SC-040-75	Cap Screw 6-32 x 3/16 Hex Socket Hd	2
13	NS-049-03	Panel Nut 1/4-20	
14	00-857608-00001	Shield Assy. – Heat	1
15	00-857564-00001	Heat Shield – Side	1
16	SC-041-50	Cap Screw 1/4-20 x 1/2 Hex Hd. (SST)	1



**CABINET** 

#### **CABINET**

1 NS-038-04 Lock Nut <sup>1</sup> / <sub>4</sub> -20	1 2 2
the state of the s	2 2 1
2 CC 066 06 Mach Carou 10 24 v 1/ Dhil Truca Lld (CCT)	2 1
3 SC-066-06 Mach. Screw 10-24 x 1/2 Phil. Truss Hd. (SST)	1
4 NS-049-01 Panel Nut 10-24	
5 00-857586-00001 Vent	2
6 SC-066-06 Mach. Screw 10-24 x 1/2 Phil. Truss Hd. (SST)	
7 00-857588-00001 Back Panel – Cabinet (3 Pan)	1
8 00-857587-00001 Back Panel – Cabinet (5 Pan)	1
9 FE-026-41 Connector – Conduit	1
10 NS-049-03 Panel Nut 1/4-20	2
11 00-856726-00001 Panel – Cabinet Base	
12 SC-115-70 Mach. Screw 1/4-20 x 1 Slotted Truss Hd. (SST)	2
13 00-856731-00001 Panel – Side (3 Pan)	1
14 00-856731-00002 Panel – Side (5 Pan)	
15 SC-093-27 Mach. Screw 10-24 x <sup>7</sup> / <sub>8</sub> Phil. Truss Hd. (SST)	4
16 FE-025-79 Bushing – Snap (Electric)	
17 00-855314-00001 Apron – Cabinet	1
18 SC-066-06 Mach. Screw 10-24 x 1/2 Slotted Truss Hd. (SST)	2
19 00-856760-00001 Leg – Leveling (Counter Top)	4
20 00-854766-00001 Nut – Speed 3 Type	4
21 RS-030-08 Rivet – Dome 1/8 In	8
22 00-856738-00001 Channel – Cabinet Base	2
23 NS-049-03 Panel Nut 1/4-20	2
24 00-857508-00001 Insert <sup>3</sup> / <sub>16</sub> -16	4
25 00-856731-00001 Panel – Side (3 Pan)	
26 00-856731-00002 Panel – Side (5 Pan)	
27 NS-049-03 Panel Nut <sup>1</sup> / <sub>4</sub> -20	2
28 00-857566-00001 Cross Channel – Base (Cabinet)	1
29 00-856747-00001 Channel – Support (3 Pan)	2
30 00-856747-00002 Channel – Support (5 Pan)	2
31 NS-049-01 Panel Nut	2
32 SC-041-50 Cap Screw 1/4-20 x 1/2 Hex Hd. (SST)	2
33 WL-006-17 Lockwasher 1/4 Helical	2